



Technical Data Sheet

Date of Issue: 30/09/2022 Revision Date 30/09/2022 | Version 1.0

Product name

# PLASCOTUFF 3500 SB CURING AGENT

(PEH 3500)



## PRODUCT DESCRIPTION

Amino polyamide resin solution.

## INTENDED USES

- Used to cure PLASCOTUFF 3500 SB(PEX 3500 RANGE)

## PRODUCT INFORMATION

Appearance	Yellowish Liquid
Flash Point	> 27°C
Viscosity	60 – 65KU (typical)

## APPLICATION DETAILS

Mixing ratio	1 part curing agent(PEH 3500) to 4 parts base (PEX 3500 RANGE) by volume	
Mixing	Stir both components separately with a power mixer until homogenous. Add the curing agent to the base and mix thoroughly together. Mix only in proportions shown above. Do not split packs.	
Drying Time	Touch dry	2h at 23°C
	Overcoating (Min)	5h at 23°C
	Overcoating (Max)	4weeks at 23°C
	Dry to handle	5h at 23°C
	Full Cure	7 Days
Pot Life	6h at 23°C	



## STORAGE AND PACKAGING

Store away from direct sun, heat, open flames, sparks and severe cold.

Shelf Life: 24 months(base)  
24 months(curing agent)

Dual Packs: 5L unit: 4L in a 5L container(base)  
1L in a 1L container(curing agent)

## SAFETY PRECAUTIONS

- Always keep paint out of reach of children.
- Ensure good ventilation during application and drying.
- If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner.
- Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention.
- Harmful if swallowed. Seek medical attention and do not induce vomiting.
- Do not smoke while painting.
- Flammable. Store in a cool dry place away from heat and sparks.
- Refer to Safety Data Sheet for complete information.

## DISCLAIMER

The recommendations contained herein are given in good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be dependable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

**NB:** Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

**NB: TO ORDER:** Quote product name, product code number, packaging, and colour.

## KANSAI PLASCON (PTY) LTD

10 Frederick Cooper Drive,  
Factoria, Krugersdorp  
South Africa  
1739.



PLASCOTUFF 3500 SBCURING AGENT

(PEH 3500)

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Tel: +27 11 951 4500

Fax: +27 800 110 932

**PLASCON ADVISORY SERVICE:** 0860 20 40 60

**EMAIL:** [advice@kansaiplascon.co.za](mailto:advice@kansaiplascon.co.za)